# **Specification of Thermoelectric Module**

TEC1-03103L

## **Description**

The 31 couples, 24x24 mm size single module which is made of selected high performance ingot to achieve superior cooling performance and greater delta T up to 70, designed for superior cooling and heating up to 100 °C applications. If higher operation or processing temperature is required, please specify, we can design and manufacture the custom made module according to your special requirements.

#### **Features**

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

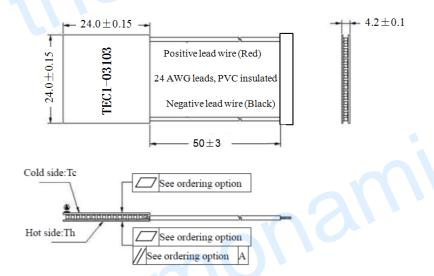
## **Application**

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

### **Peformance Specification Sheet**

Th ( °C)	27	50	Hot side temperature at environment: dry air, N <sub>2</sub>
DT <sub>max</sub> (°C)	70	79	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U <sub>max</sub> (Voltage)	4.0	4.38	Voltage applied to the module at DT <sub>max</sub>
I <sub>max</sub> (amps)	4.0	4.0	DC current through the modules at DT <sub>max</sub>
Q <sub>Cmax</sub> (Watts)	9.8	11.0	Cooling capacity at cold side of the module under DT=0 °C
AC resistance (ohms)	0.78	0.84	The module resistance is tested under AC
Tolerance (%)	±10		For thermal and electricity parameters

## Geometric Characteristics Dimensions in millimeters



#### **Additional**

Ceramic material: Alumina (Al<sub>2</sub>O<sub>3</sub>,white 96%) Solder tinning: Bismuth Tin (BiSn) M.P. 138 ℃

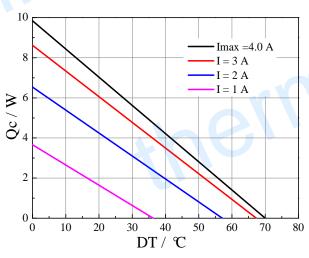
Sealing: Silicone sealant

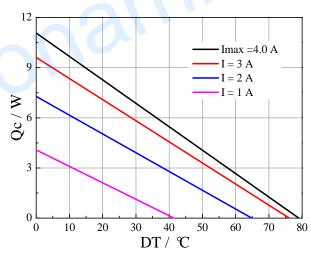
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## TEC1-03103L

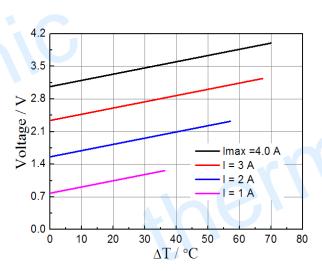
### **Performance Curves at Th=27 ℃**

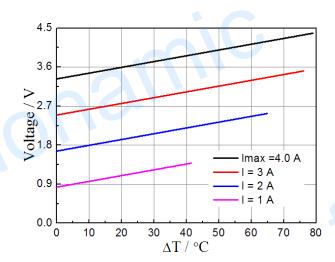
## Performance Curves at Th=50 ℃



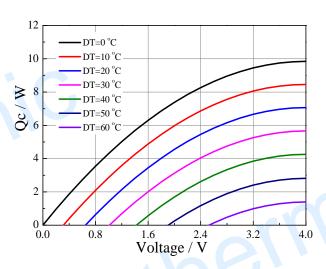


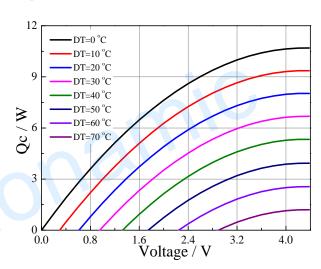
Standard Performance Graph Qc = f(DT)





Standard Performance Graph  $V = f(\Delta T)$ 





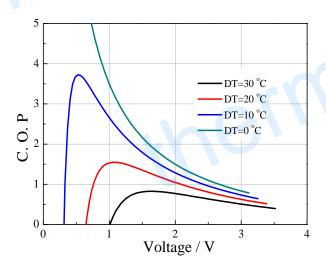
Standard Performance Graph Qc = f(V)

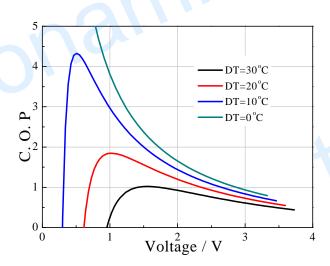
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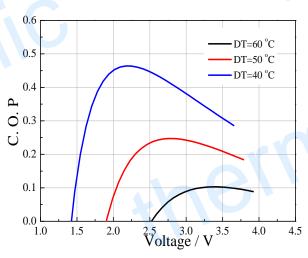
### **Performance Curves at Th=27 ℃**

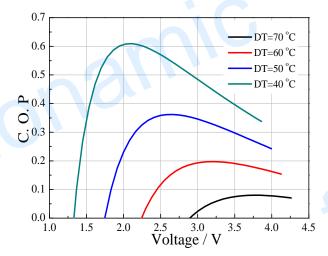
### Performance Curves at Th=50 ℃





Standard Performance Graph COP = f(V) of  $\Delta T$  ranged from 0 to 30 °C





Standard Performance Graph COP = f(V) of  $\Delta T$  ranged from 40 to 60/70 °C

Remark: The coefficient of performance (COP) is the cooling power Qc/Input power (V × I).

## **Operation Cautions**

- Cold side of the module sticked on the object being cooled
- Hot side of the module mounted on a heat radiator
- Operation or storage module below 100 °C
- Operation below I<sub>max</sub> or V<sub>max</sub>
- Work under DC