# **Specification of Thermoelectric Module TEFC2-29-10-052**

#### **Description**

The TEFC2-29-10-052 is a multistage module with metalize and coat surface designed for greater temperature differential cooling, good for cooling and heating up to  $100 \,^{\circ}$ C applications. It is a 29-10 couples module in size of  $4.8 \, \text{mm} \times 4.8 \, \text{mm}$  (top) /  $6.4 \, \text{mm} \times 6.4 \, \text{mm}$  (bottom). If higher operation or processing temperature is required, please specify, we can design and manufacture according to your special requirements.

#### **Features**

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

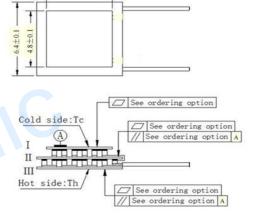
## **Application**

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

#### **Performance Specification Sheet**

Th(°C)	27	50	Hot side temperature at environment: dry air, N <sub>2</sub>
DT <sub>max</sub> (°C)	96.3	108.1	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U <sub>max</sub> (Voltage)	3.64	3.97	Voltage applied to the module at DT <sub>max</sub>
I <sub>max(</sub> amps)	0.52	0.52	DC current through the modules at DT <sub>max</sub>
Q <sub>Cmax</sub> (Watts)	0.61	0.66	Cooling capacity at cold side of the module under DT=0 °C
AC resistance(ohms)	5.83	6.28	The module resistance is tested under AC
Tolerance (%)		10%	

#### Geometric Characteristics Dimensions in millimeters



# **Manufacturing Options**

#### A. Solder:

#### **B. Sealant:**

1. T100: BiSn (Tmelt=138°C)

1. NS: No sealing (Standard)

2. T200: CuAgSn (Tmelt = 217°C)

2. SS: Silicone sealant

3. T240: SbSn (Tmelt =  $240^{\circ}$ C)

3. EPS: Epoxy sealant

#### C. Ceramics:

#### **D.** Ceramics Surface Options:

1. Alumina (Al<sub>2</sub>O<sub>3</sub>, white 96%)

1. Blank ceramics (not metalized)

2. Aluminum Nitride (AlN)

Metalized

## **Ordering Option**

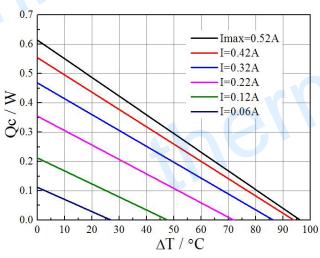
Suffix	Thickness (mm)	Flatness/ Parallelism (mm)	Lead wire length(mm) Standard/Optional length
TF	$0:4.03\pm0.10$	0: 0.05/0.05	$50 \pm 3$ / Specify

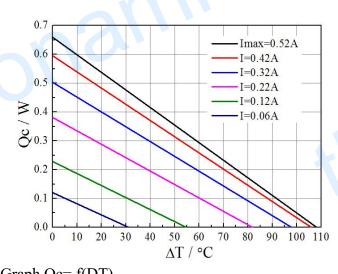
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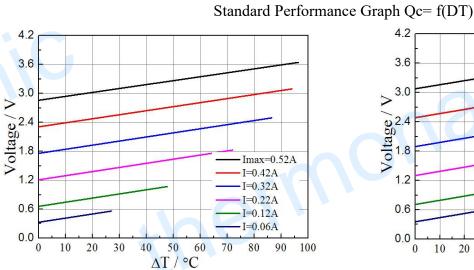
#### TEFC2-29-10-052

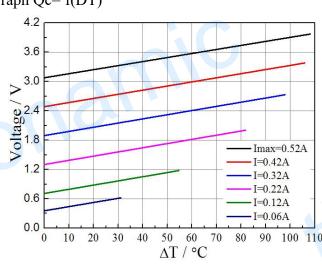


#### Performance Curves at Th=50 °C

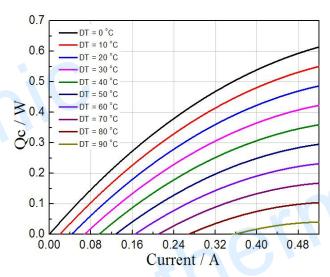


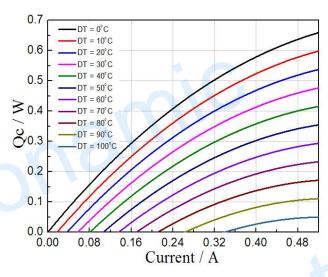






Standard Performance Graph  $V= f(\Delta T)$ 





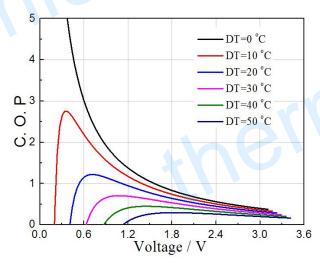
Standard Performance Graph Qc = f(I)

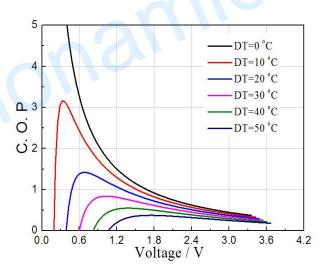
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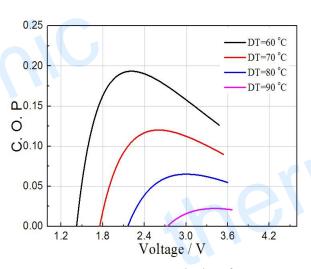
#### Performance Curves at Th=27 °C

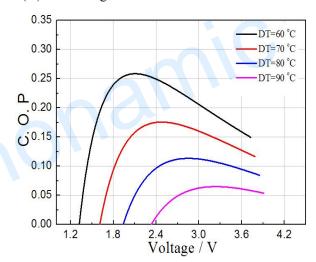
#### Performance Curves at Th=50 °C





Standard Performance Graph COP = f(V) of DT ranged from 0 to 40 °C





Standard Performance Graph COP = f(V) of DT ranged from 60 to 80/90 °C

**Remark:** The coefficient of performance (COP) is the cooling power Qc/Input power (V × I).

# **Operation Cautions**

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating
- Storage module below 100 °C
- Operation below I<sub>max</sub> or V<sub>max</sub>
- Work under DC