# **Specification of Thermoelectric Module**

## TES1-12780PT100-SS-TF22-AlO

#### **Description**

The 127 couples, 24.6 mm x 24.3/26.9 mm size module is a single stage module which is made of our high performance ingot to achieve superior cooling performance and 70°C or larger delta Tmax, is designed for superior cooling and heating applications. Beyond the standard below, we can design and manufacture the custom made module according to your special requirements.

#### **Features**

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

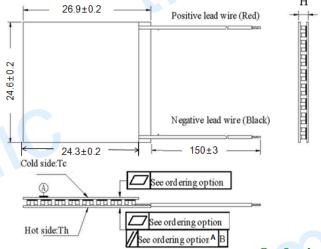
# **Application**

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

## **Performance Specification Sheet**

Th (°C)	27	50	Hot side temperature at environment: dry air, N <sub>2</sub>
DT (9C)	70	70	Temperature Difference between cold and hot side of the
$DT_{max}$ (°C) 79		19	module when cooling capacity is zero at cold side
U <sub>max</sub> (Voltage)	15.7	16.9	Voltage applied to the module at DT <sub>max</sub>
I <sub>max</sub> (Amps)	7.4	7.4	DC current through the modules at DT <sub>max</sub>
Q <sub>Cmax</sub> (Watts)	75.5	81.2	Cooling capacity at cold side of the module under DT=0 °C
AC resistance (Ohms)	1.61	1.73	The module resistance is tested under AC
Tolerance (%)	± 10		For thermal and electricity parameters

#### Geometric Characteristics Dimensions in millimeters



## **Manufacturing Options**

A. Solder:

T100: BiSn (Tmelt=138°C)

**B. Sealant:** 

SS: Silicone sealing

C. Ceramics:

Alumina (Al<sub>2</sub>O<sub>3</sub>, white 96%)

**D. Ceramics Surface Options:** 

Blank ceramics (not metallized)

## **Ordering Option**

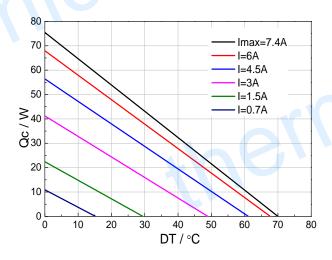
Suffix	Thickness H (mm)	Flatness/ Parallelism (mm)	Lead wire length(mm) Standard/Optional length
TF	2: 2.0± 0.03	2: 0.025/0.025	150±3/Specify

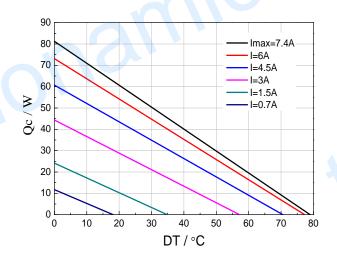
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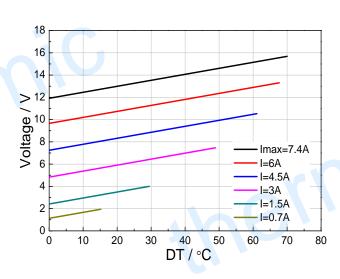
#### Performance Curves at Th=27 °C

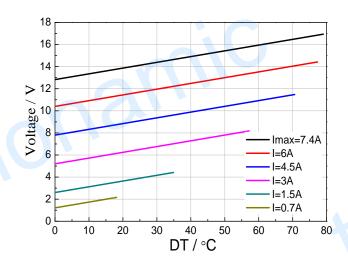
#### Performance Curves at Th=50 °C



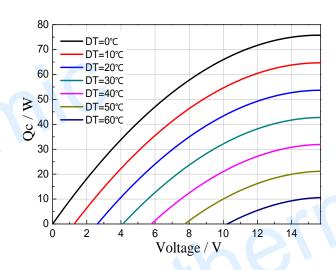


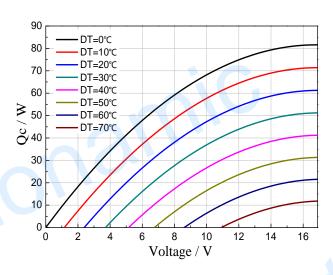
Standard Performance Graph Qc= f(DT)





Standard Performance Graph V = f(DT)





Standard Performance Graph Qc = f(V)

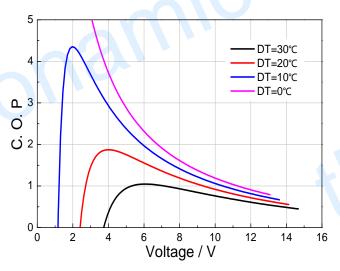
# **Specification of Thermoelectric Module**

## TES1-12780PT100-SS-TF22-AIO

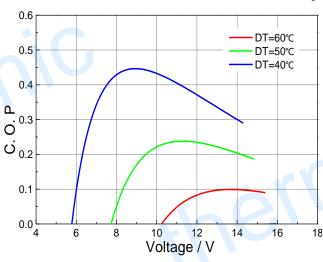
#### Performance Curves at Th=27 °C

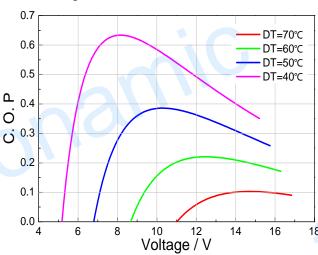
# DT=30℃ DT=20℃ DT=10℃ DT=0°C C. O. 0 Noltage / V 2 12 14 16

#### Performance Curves at Th=50 °C



Standard Performance Graph COP = f(V) of DT ranged from 0 to 30 °C





Standard Performance Graph COP = f(V) of DT ranged from 40 to 60/70 °C

**Remark:** The coefficient of performance (COP) is the cooling power Qc/Input power (V  $\times$  I).

# **Operation Caution**

- Cold side of the module sticked on the object being cooled
- Hot side of the module mounted on a heat radiator
- Operation below I<sub>max</sub> or V<sub>max</sub>
- Work under DC

**Note:** All specifications subject to change without notice.